

# **SULZER**

Sulzer Chemtech is a global leader in fluid engineering and chemical processing applications.

The Chemtech Division is the global market leader in innovative mass transfer, static mixing and polymer solutions for chemicals, petrochemicals, refining and LNG.

**Sulzer Chemtech** is steering the way in ecological innovations such as bio-based chemicals, polymers and fuels, recycling technologies for textiles and plastic as well as carbon capture and utilisation/storage, contributing to a circular and sustainable economy. Products range from process components to complete process plants and technology licensing.

Refining, petrochemical and chemical companies around the world apply Sulzer's advanced technology to optimize production capacity and efficiency, reduce operating costs and minimize environmental impact.

### **Products and services**

### **Process plants**

Sulzer has an innovative range of separation technologies to fully develop process plants from initial concept and pilot testing to start-up. Their services support plant processes, benefiting from extensive experience in the chemical industry.

## Pilot plant, process verification and performance guarantees

The Sulzer Chemtech experts develop individual process solutions, supported by simulations and / or studies. The final verification with customer feed is then conducted in their test center in Allschwil, Switzerland.

Sulzer Chemtech has actually performed over 1,000 pilot tests, thus creating confidence and the offering of a guaranteed plant performance, going forward.

### **Basic engineering**

Sulzer provides basic engineering packages as an initial step in the delivery of a skid-mounted unit, or together with the supply of proprietary key equipment e.g. for a new separation unit.

### **Typical scope of basic engineering package:**

- Process description
- Process flow diagram (PFD)
- Mass and heat balance
- Utility list
- Piping and instrumentation diagram (P and ID)
- Equipment specifications
- Instrument specifications
- Process control description
- Preliminary equipment layout
- Preliminary operating instructions

### **Detail engineering**

Sulzer's team of engineers and technicians will define in detail all the required information when designing your process plant solution and will provide clear and professional documents.



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### **Proprietary equipment**

All key equipment is produced either in Sulzer's state-ofthe-art workshop or sourced from approved and certified sub suppliers. Continuous development of equipment ensures that you receive maximum value from your investment.

### **Key equipment**

- Distillation, fractionation, absorption columns
- Column internals
- ◆ Liquid-liquid extraction columns
- Film evaporators and other special condensers
- Membrane modules
- Crystallizers
- Polymer reactors and associated equipment

### **Project management**

Competent and experienced project managers will ensure the successful implementation of your project and keep you informed on the progress. Every stage of each Sulzer project is governed by a quality assurance system that is accredited in accordance with ISO 9001.

### **Skid mounted plants**

Accelerate your project with Sulzer's skid-mounted plants. Benefit from high-quality work with less site disruption. This type of plant assembly offers many advantages over conventional on-site construction.

### Installation, commissioning and start-up

Highly experienced installation supervisors and start-up engineers will support you in the erection, installation, commissioning, and start-up of your new plant.

### Life cycle management

Improvements can be implemented at any time to increase service life, improve availability, reduce emissions, or simply deliver the right parts and labour quickly. Sulzer has significantly expanded and improved its global aftersales network.

### **Unit operations and technologies**

### **Distillation and absorption**

With an extensive offer of distillation components and internals, Sulzer provides the most efficient separation process, enabling each plant to remain competitive and access new levels of product quality.

### **Absorption technology**

Process specialists help to optimally design wash columns, and supply first-class components, equipment, and plants with an excellent performance/cost ratio.



### **Distillation technology**

Distillation is the most commonly applied separation technology. Sulzer has been supplying process solutions in this field since 1940. To date, more than 100,000 columns are operating with Sulzer equipment, in over 500 different applications.

### **Stripping technology**

Process specialists support you with optimally designed stripping columns. Sulzer provides first-class components and equipment, or entire plant solutions, delivering an excellent performance/cost ratio.





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### **Evaporation**

Evaporation systems are available for product evaporation, concentration or solvent recovery. Sulzer can also treat heat-sensitive, viscous and complex products, and provide reboilers for distillation systems.

### Falling film evaporator

The cost-effective falling film evaporator is the most commonly used type of film evaporator due to its wide operating range.

### Thin or wiped film evaporator

The thin or wiped film evaporator is the ideal apparatus for a continuous evaporation process of heat-sensitive, viscous and fouling products.

### **Short path evaporator**

Featuring a vertical condenser placed inside the wiped evaporation chamber, our short path evaporator shows a very low pressure drop across the system. It is designed to enable the processing of mixtures at vacuum ranges down to 0.01 mbar (1 Pa).

### **Liquid-liquid extraction**

Liquid-liquid extraction is a technically advanced, separation technology. It is applied when simpler alternatives such as distillation are not able to meet requirements. Components are extracted from the feed with the help of a solvent, without an energy demanding evaporation step.

#### Kühni agitated liquid-liquid extraction column

In extraction with high mass transfer and/or changing physical properties, this is the column of choice. The geometry of the agitated compartments can be adapted for changing hydrodynamic conditions. Other main features are special mixing turbines and perforated partition plates.





#### **Packed extraction columns**

The key benefit of the packed column for liquid-liquid extraction is the high throughput, which results in small column diameters. Together with specially adapted liquid distributors, Sulzer's structured packing ensures optimum performance.

### **Mixer-settler and mixer-settler-columns**

Mixer-settlers operate with a purely stage-wise contact. After every mixer there is a settler. Mixer-settlers can be operated in a multistage, co- or countercurrent fashion. Sulzer's mixer-settler-column takes advantage of this stage-wise contact while keeping the small footprint of a column

### **Miniplants and pilot columns**

Designing an industrial-scale extractor based on theoretical and empirical methods is still challenging and so a systematic test method is essential for a reliable scale-up.

The main benefits of miniplant and pilot columns

- Feasibility tests or scale-up trials for customers
- Test extraction equipment in test centre with extraction columns and mixer-settlers
- Rental equipment for on-site trials
- Kühni agitated columns (ECR)



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### **Process and application development**

Sulzer continuously challenges the boundaries of established technology to develop processes and applications that yield higher-value products, have a smaller footprint, are safer to operate, more environmentally friendly, more energy efficient and more economical. It gives customers a competitive edge and improves their environmental credentials.

### Solvent recovery systems

A cost-effective and efficient solvent recovery system can deliver both economic and environmental benefits. Sulzer dedicates much of its effort to customizing solvent recovery systems.

### **Product purification**

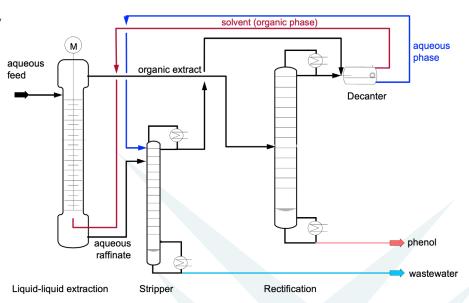
With the technical challenges facing highpurity products, Sulzer's expertise in a wide range of different unit operations ensures their process solutions will satisfy your stringent requirements.

#### **Biofuels and biochemicals**

Sulzer offers sustainable and profitable options for biofuels and biochemicals. Their process solutions are geared to separate and purify biofuels and biochemicals.

### Industrial waste water treatment technologies

Wastewater very often contains chemicals, which need to be removed before the effluent water can enter a biological treatment plant. Sulzer Chemtech's technologies can remove these chemicals by applying its technologies. Removal of heavy boilers such as phenol by utilising liquid-liquid extraction or removal of light boilers such as ammonia by applying stripping processes.



Dawcul is an Authorised Distributor for Sulzer Chemtech Process Plants. For more information please contact your local regional representative.

